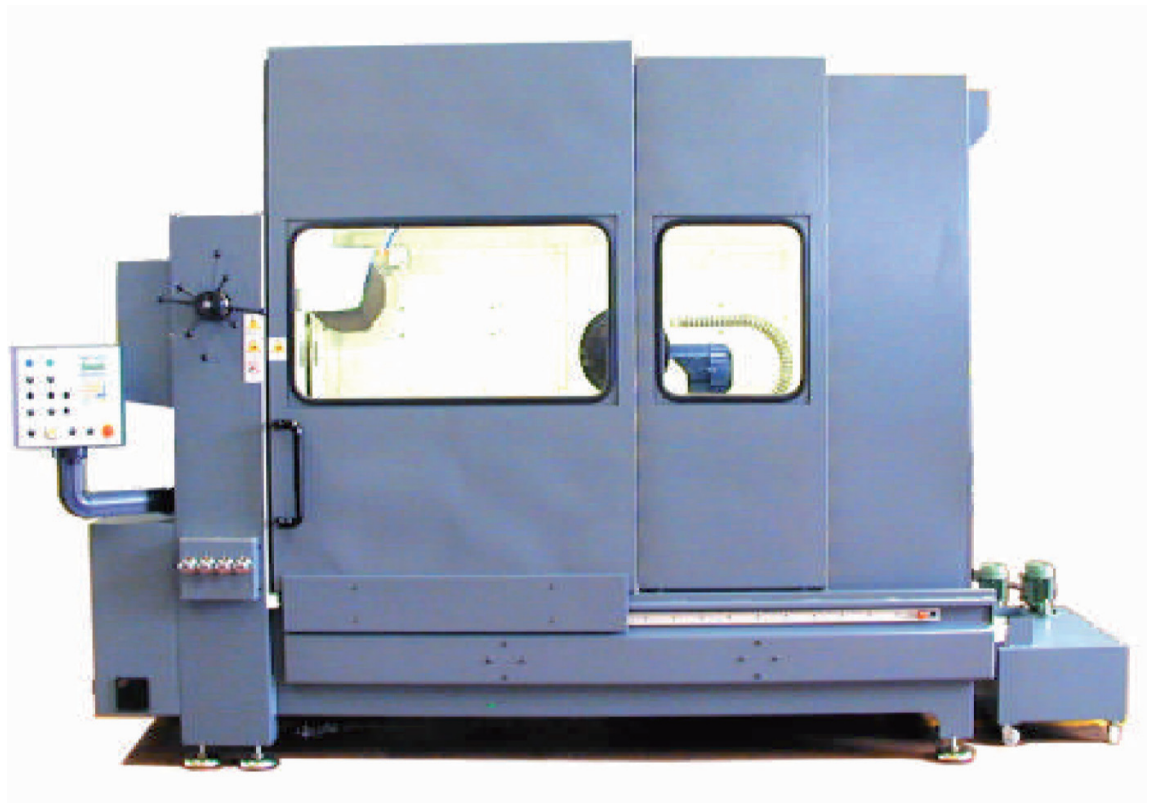




RETTIFICA AUTOMATICA TA-3  
TA-3 AUTOMATIC GRINDING MACHINE  
AUTOMATISCHE SCHLEIFEN TA-3

cilindri  
attrezzature  
centraline  
oleodinamica  
presse



Increase your fluid power

## DATI TECNICI

### RETTIFICA AUTOMATICA

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- diametro minimo 250 mm.; massimo 1600 mm. (oppure 2000 mm.)
  - motore mola frontale Kw 2,2 giri/min 2800
  - motori mole laterali Kw 2,2 cadauno giri/min 2800
  - mola frontale diametro 300 x da 15 a 40 foro diametro 60
  - mole laterali diametro 250/300 x da 15 a 40 foro diametro 60
  - rotazione mandrino porta disco comandato da inverter velocità min. 60 giri/min., max. 150 giri/min.
  - impianto di raffreddamento mediante due pompe Kw 0,33 cadauna
  - bloccaggio disco mediante sistema meccanico
  - sbloccaggio disco mediante sistema idraulico
  - lubrificatore automatica dei carri mediante pompa a tempo
  - potenza massima assorbita Kw 17
  - pulsantiera comandi munita di computer per le impostazioni ciclo di lavoro
  - dimensioni: L 3800 mm P 1800 mm H 2600 mm
  - pesi: 4400 Kg
- (salvo modifiche apportate dal costruttore)

## TECHNICAL DATA

### AUTOMATIC GRINDING MACHINE

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- minimum diameter 250 mm, maximum one 1600 mm (or 2000 mm)
  - front grinding whell motor 2.2 Kw, 2800 rpm
  - side grinding whell motor 2.2 Kw each, 2800 rpm
  - front grinding whell diam. 300 x from 15 up to 40 hole diam. 60
  - side grinding whell diam. 250/300 x from 15 up to 40 hole diam. 60
  - rotation of disk supporting spindle controlled by inverter: speed minimum 60 rpm, maximum 150 rpm
  - cooling system with two pumps 0.33 Kw each
  - disk locking by means of mechanic system
  - disk unlocking by means of hydraulic system
  - automatic lubrication of the carriages by means of temporized pump
  - maximum absorbed power 17 Kw
  - control push-button panel equipped with computer for the working cycle setting
  - dimensions: L 3800 mm D 1800 mm H 2800 mm
  - weights: 4400 Kg
- (the subject technical data can be changed by the manufacture with the aim to increase the machine performances)

## TECHNISCHE DATEN

### AUTOMATISCHE SCHLEIFEN

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- Min. Durchmesser 250 mm.; Max Durchmesser 1600 (bzw. 2000)
  - Schleifscheibe Stirn-Motor Kw 2,2 U/min 2800
  - Schleifscheibe Seite-Motoren Kw 2,2 iede. U/min 2800
  - Stirn-Schleifscheibe Durchmesser. 300 x 15 bis 40, Bohrungsdurchmesser 60
  - Seite-Schleifscheiben Durchmesser. 250/300 x 15 bis 40, Bohrungsdurchmesser 60
  - Spindel mit Scheibehalterung durch Inverter gesteuert: Gesch. Min 6 U/min. Max 150 U/min.
  - Kuehlungsanlage mit zwei Pumpen, iede Kw 0,33
  - Scheibeklemmen durch mechanische Vorrichtung
  - Scheibeentsperren durch hydraulische Vorrichtung
  - Automatische Schmierung der Wagen durch Takt-Pumpe
  - Max Leistung Kw 17
  - Druckknopftafel mit Computer fuer Arbeitsablaufkarten
  - Messungen: L 3800 mm T 1800 mm H 2600 mm
  - Gewicht: 4400 Kg
- (mit Ausnahme von Aenderung der Hersteller)